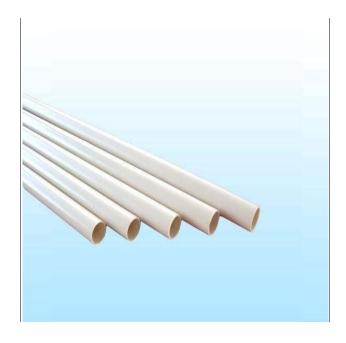


PVC Dual Pipe Extrusion line Sample Quotation (Φ20-Φ63)









Equipment List:

Item	Model	Quantity
1	Screw Loader	1 Set
2	SJZ55/110 Conical Twin-Screw Extruder	1 Set
3	Dual Vacuum Calibration Tank	1 Set
4	Dual Haul-off Machine and Dual Cutter	1 Set
5	Dual Mould Set (Φ20-Φ63)	1 Set
6	Stacker	1 Set

Business Item

VOLTAGE	380V & 50Hz – Three Phrase, can be customized with extra cost
DELIVERY TIME	60 Days; if voltage is different, delivery time would be extended
OFFER VALIDITY	30 Days
TERMS OF PAYMENT	30% of down-payment by T/T. Balance 70% T/T before delivery. T/T or L/C both okay according to customer requirements
	Mechanical parts & Electrical parts :
	12 months for parts considered by the manufacturer to be
WARRANTY	defective. During the warranty period, non-human damage can be
	replaced for free (excluding wearing parts, such as heating ring,
	belt, etc.).
	Seller can send staff to install and test the machinery on buyer's
	request, and buyer shall afford return air ticket, local
	accommodation, food and daily \$80 USD allowance for seller's
SITE INSTALLATION	staff. This can be negotiated in further details. The buyer should
	get preparation done in advance, such as water, gas, electricity
	supply and raw materials those.



Technical Parameters:

1. Screw Loader



2. SJZ55/110 Conical Twin Screw Extruder





1. The main parameters				
Performance parameters				
Motor Power:	22 KW			
Feeder Motor Power:	0.75 KW			
Exhaust Vacuum Pump Power:	1.5 KW			
Output:	100-150KG/H			
Screw parameters				
Screw Material	38CrMoALA, Nitriding treatment			
Barrel parameters				
Barrel Material:	38CrMoALA, Nitriding treatment			
Heating Power:	18 Kw			
Cooling Section:	4 Sections			
Cooling Power per zone:	0.25 Kw			
Cooling Method:	Forced air cooling			
2. Electrical configuration				
Contactor:	Siemens			
Frequency Inverter:	Can be customized			
Motor:	Siemens			
Temperature Controller:	Omron			

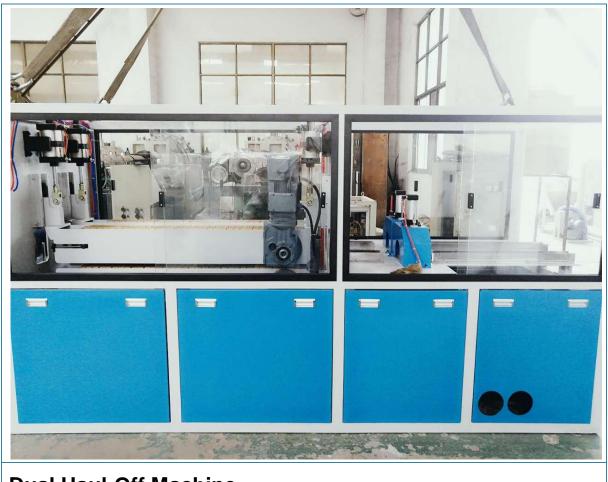
3. Dual Vacuum Calibration Tank





1. The main parameters		
Length:	5m	
Vacuum Pump Motor:	2.2 Kw * 2 Units	
Water Pump Motor:	3 Kw * 2 Units	
Moving Motor Power:	0.75 Kw	
Box Material:	Stainless Steel (contact with water)	
Up & Down Manual Adjustment:	±50 mm	
Front & Rear Manual Adjustment:	±50 mm	
Left & Right Electrical Adjustment:	800 mm	

4. Dual Haul-off Machine and Dual Cutter



Dual Haul-Off Machine





1. The main parameters

Haul-off Speed:	5-20m/min
Motor Power:	0.75Kw * 4
Clamping Form:	Manual clamping
Effective Hauling Length:	1.2m
Motor Controller:	Frequency Control

Inverter brand can be customized

Dual Cutter





1. The main parameters		
Saw Blade Motor:	0.75Kw * 2	
Cutting Method:	Lifting Cutter	
Cutting Range:	Ф20 - Ф63 (mm)	
Clamping Method:	Pneumatic tightening	
Worktable Displacement:	Pneumatic	
Cutting Accuracy:	≤5 mm	

5. Ф20-Ф63 (mm) Dual Mould Set



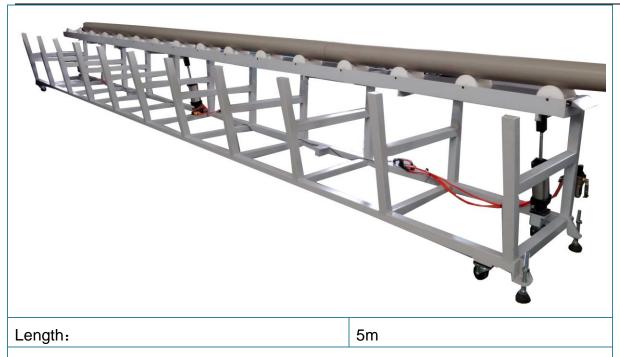
1. The main parameters

•		
Mould Specifications	Ф20-Ф63 standard specification or	
Mould Specifications:	can be customized accordingly	
Mould Material:	40Cr	
Die	One set of each pressure level	
Mandrel & Sizing Sleeve	One set of each specification	

6. GF50 Stacker

1. The main parameters





Pneumatic control by cylinder; can easily adjust the cutting length